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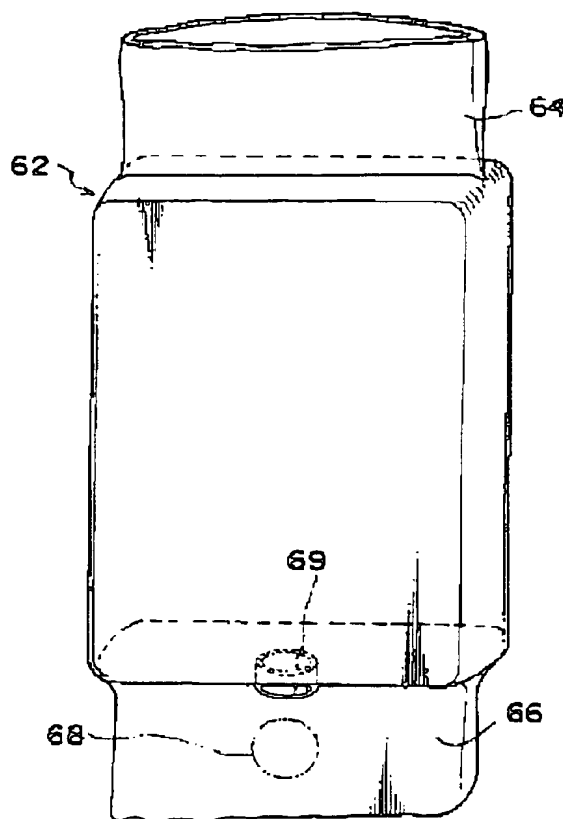
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APPLICANT : TOYOTA MOTOR CORP;

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TITLE : MULTILAYERED RESIN CONTAINER
AND MANUFACTURE THEREOF



ABSTRACT : PROBLEM TO BE SOLVED: To reduce amounts of penetration of fuel at a part where a hole for injection and discharge of blow air is closed.

SOLUTION: When a fuel tank 62 is taken out of a molding device, fins 64, 66, which protrude from a gap of a cavity at the time of molding and are solidified, attach to the upper and lower edges of the tank 62 respectively, and a seal layer is provided in each of the fins 64, 66. The fins 64, 66 are removed from the tank 62 to form the tank 62 into a product, while a circular resin plug 68 is cut off from the fin 66, which is cut off. Next the removed resin plug 68 is welded to a hole 69 formed in the tank 62 to inject or discharge blow air so that the hole 69 is closed with the plug 68.

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